

# MBRP

## MBRP Muffler Installation Instructions

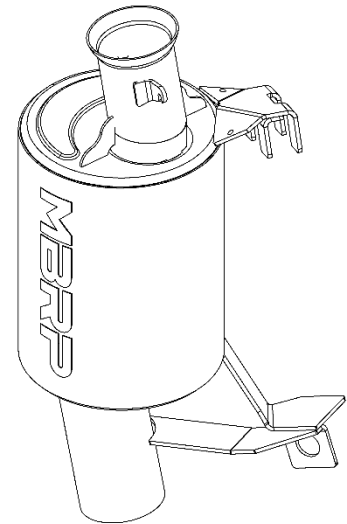
235T211

2014-UP  
2020

Arctic Cat 6000  
Yamaha Transporter 600

**Note:** Local regulations may limit or prohibit modification to your snowmobile's emissions system and/or the sound levels that it generates. It is your responsibility to be aware of restrictions that may apply to your intended use of this product.

1. Remove the four springs securing the stock muffler. (Place these springs safely aside so that they can be reused.)
2. Remove the stock muffler from the belly pan. It is helpful to first remove the hood and the two (2) springs at the top end of the expansion chamber to allow the expansion chamber to be moved away from the muffler inlet.
3. Remove the rubber bushings from the stock muffler and transfer them onto the MBRP muffler.
4. Install the MBRP muffler in the same location as the original equipment, reusing the stock gasket. Reuse the three (3) shorter stock springs to secure it in the provided locations. The longer OEM spring is not reused. Loosen the rearward spring tab on the vehicle frame, and rotate it away from the muffler (**as shown in Figure 2**) to create more spring tension at this location. Retighten the spring tab in place.
5. Replace the expansion chamber springs and the hood.



**NOTE:** To avoid exhaust leaks use a high heat silicone to seal all connections between the expansion chambers and the muffler. Monitor the exhaust for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

**CAUTION:** **DO NOT** touch the muffler while the snowmobile is running or shortly after it has run, as it may result in personal injury.



**Figure 2**

MBRP Ltd. warranty applies for a two (2) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Ltd.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Ltd. quality engineer.