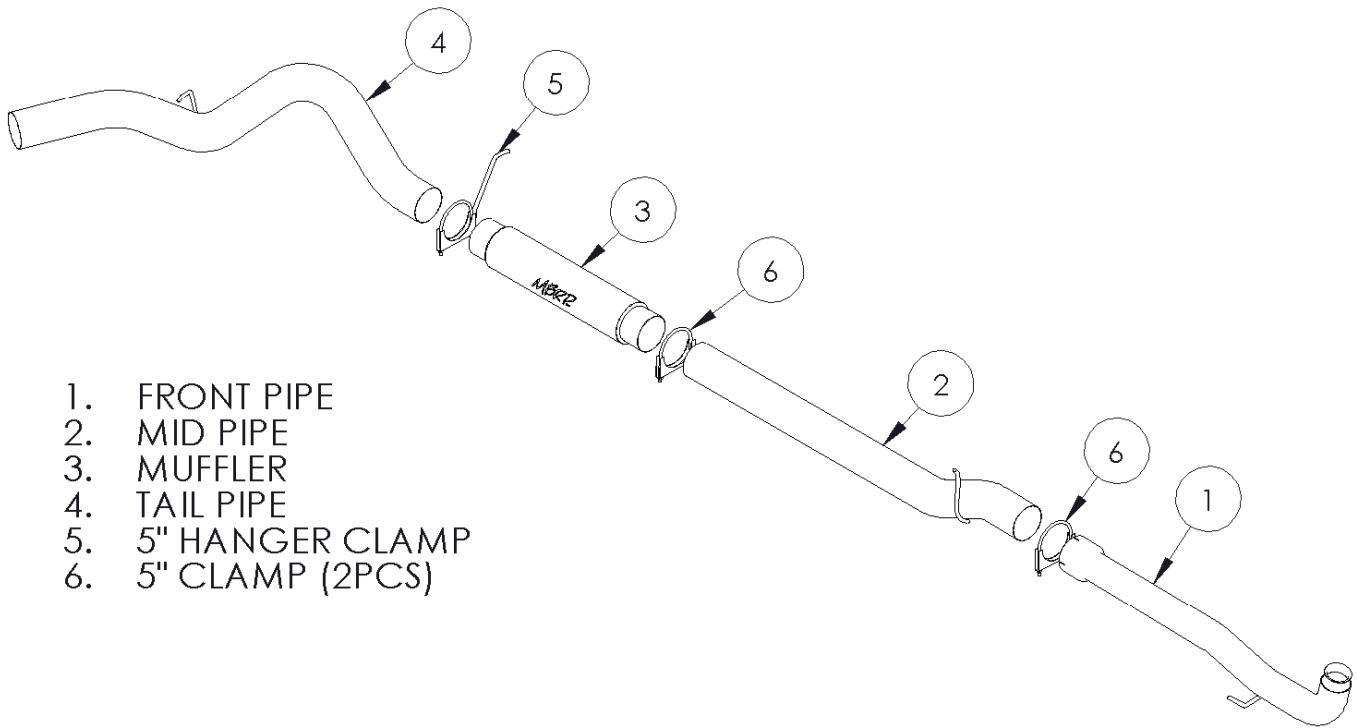


C6048

2011 CHEVY/GMC 2500/3500 DURAMAX,
5" DOWN PIPE BACK, COMPETITION SERIES,
SINGLE SIDE



1. FRONT PIPE
2. MID PIPE
3. MUFFLER
4. TAIL PIPE
5. 5" HANGER CLAMP
6. 5" CLAMP (2PCS)

FOR RACE/COMPETITION USE ONLY!

Installation of this product for highway or recreational is prohibited by Federal law. This product's use is restricted to organized, amateur and professional racing events, limited to closed-course racing and open-course racing that is formally sanctioned by a recognized racing organization.

This system requires an aftermarket electronic programmer to work with the vehicle.

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



Figure 1

Removal of Stock System:

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Loosen the fasteners on the flange located in front of the particulate filter using a 15mm wrench or socket. **Refer to Figure 1.**



Figure 2

3. Cut between the tail pipe and particulate filter. Remove the tail pipe from the vehicle by removing it from the rubber insulators. **Refer to Figure 2.**

4. Disconnect all exhaust sensors at their connection points to the vehicle.

5. Remove the exhaust hangers from the isolator mounts and remove the DPF section from the vehicle (This step will require two people, as the stock pipe is heavy).



Figure 3

6. Temporarily it will be necessary to remove or the transmission cross-member. Support the transmission rearward of the transmission cross-member before starting. Remove the two bolts connecting it to the transmission. **Refer to Figure 3.**

7. Remove the four bolts connecting the transmission cross-member to the frame, two per side. Remove the transmission cross-member and save all hardware for the reinstallation. **Refer to Figure 4.**



Figure 4

8. Unbolt the OEM hanger from the transmission and remove. Do not discard the hanger as it is required for the installation.

9. Loosen the factory band clamp and remove the stock front pipe. Do not discard the band clamp as it is required for the installation. Remove the front pipe catalytic convertor from the vehicle.



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9

Installation of MBRP Inc. Competition Pipes:

1. Install the **Front Pipe** onto the factory down pipe using the band clamp removed previously. Do not fully tighten to allow for adjustment.

Refer Figure 5.

2. Install the OEM hanger removed previously by sliding the outside hole in the rubber insulator over the hanger on the **Front Pipe** and re-connect to the transmission. **Refer to Figure 6.**

3. Re-install the transmission cross-member.

4. Install the **Mid Pipe** onto the **Front Pipe** using one of the **5" Clamps** provided. Do not fully tighten the clamp yet. Refer to the chart below to determine if the **Mid Pipe** requires shortening. **Refer to Figures 7 & 8.**

Cab Style Box Style Wheelbase Dimension A

CREW	8' 2"	167.7"	NR
CREW	6' 6"	154.2"	13"
EXTENDED	8' 2"	157.7"	10"
EXTENDED	6' 6"	144.2"	23"
REG	8'2"	133"	34"

5. Install the **Muffler** to the **Mid Pipe** using a **5" Clamp**.

6. Insert the **Tail Pipe** into the end of the **Muffler** using the **5" Hanger Clamp**. Install the **Tail Pipe** hanger into the factory rubber insulator.

7. Install and adjust the **Exhaust Tip** to suit. Using a 17mm wrench tighten the lock bolt located on the **Exhaust Tip**.

8. Tighten all Clamps starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, brake lines, and any wiring, etc. If any interference is detected, relocate or adjust to provide adequate clearance.

Congratulations! MBRP Competition Exhaust Systems is proud to be a part of your racing and competition success. We know you will enjoy your purchase.