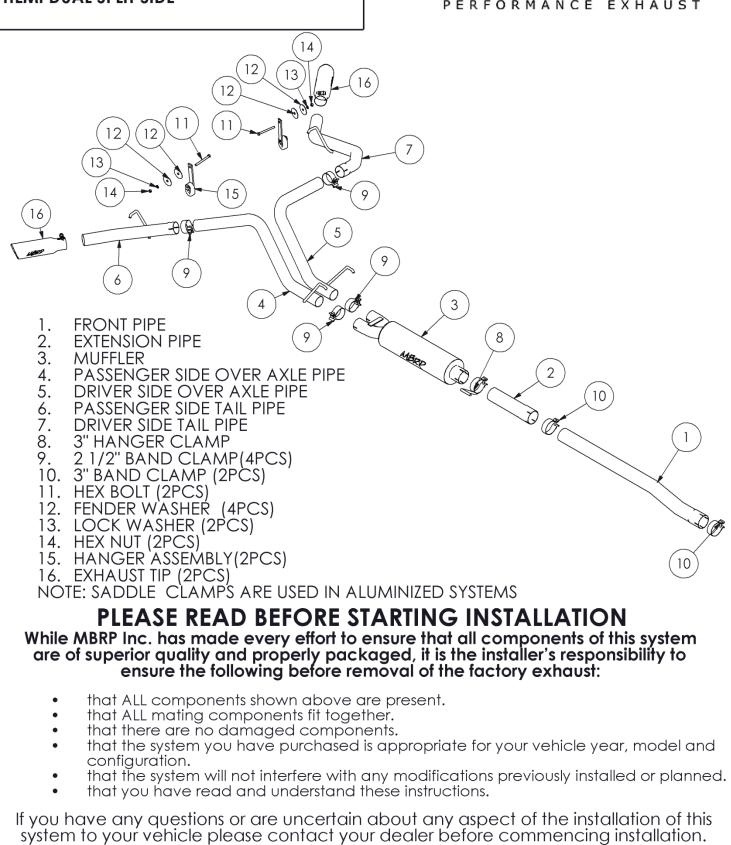
\$5130 2003 - 2012 DODGE 2500/3500, 5.7L HEMI 2006-2008 DODGE MEGA CAB 1500, 5.7L HEMI DUAL SPLIT SIDE







Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators. **Refer to Figure 1& 2**.

- 2. Remove the clamp just after the Y-pipe.
- 3. Remove the clamp from the rear of the muffler.

4. Remove the stock exhaust from the existing rubber isolators and remove the system from the vehicle.

5. Temporarily remove the spare tire and the heat shield around the spare tire. **Refer to Figure 2.**

Installation of MBRP Inc. Performance Exhaust

1. Install the **Front Pipe** over the existing Y using the **3**" **Clamp**. Leave all clamps loose enough for adjustment. **Refer to Figure 3**.

2. Slide the **3**" Hanger Clamp over the Extension Pipe or Front Pipe and install the Muffler onto the Extension Pipe or Front Pipe. Insert the **3**" Hanger Clamp into the existing rubber insulator. Refer to Figure 4.

Note the Extension Pipe is required on 2010 – Up Crew Cab 8' box only.

The front pipe will have to be trimmed for the: 2003-Up Regular Cab models (shortened by 20") 2003-2009 Quad Cab 6' 4" box (shortened by 20") 2010- Up Crew Cab 6' 4" box (shortened by 11")



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9



3. Slide two 2 ½" Clamps over the outlets of the Muffler. Position the Driver Side Over Axle Pipe over the axle and loosely attach it to the Muffler. Install the Driver Side Over Axle Pipe hanger into the factory rubber insulator. Repeat these steps for the Passenger Side Over Axle Pipe. Refer to Figure 5.

4. Slide a 2 ¹/₂" Clamp over the Passenger Side Tail Pipe and install onto the Passenger Side Over Axle Pipe. Refer to Figure 6.

5. Slide **Driver Side Tail Pipe** hanger into rubber insulator and attach to the frame using fasteners provided. **Refer to Figure 7**. Repeat steps 4 and 5 for the **Passenger Side Tail Pipe**.

6. Install and adjust the **Exhaust Tip** to suit. Reinstall the heat shield a minor modification will be required. Trim Shield to fit with the **Hanger Assembly. Refer to Figures 7& 8.**





Figure 10

7. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

8. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.



Congratulations! You are ready to begin experiencing the improved performance and driving pleasure of your MBRP Inc. performance exhaust system. We know *you will enjoy your purchase.*