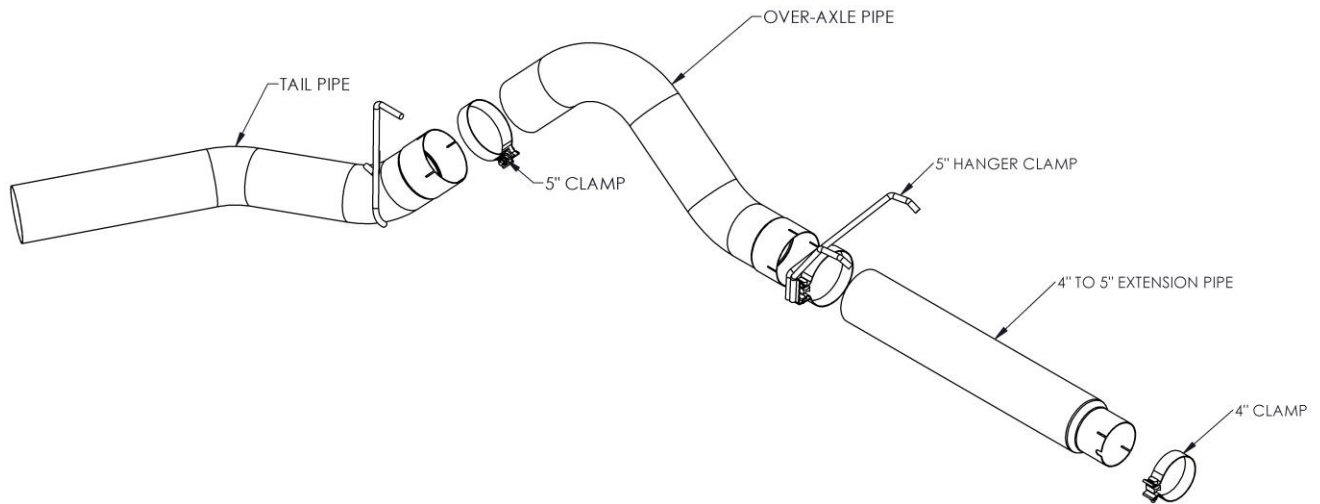


# S61240PLM

07-09 DODGE 2500/3500 6.7L CUMMINS, PARTICULATE FILTER BACK, 5" SINGLE SIDE

**MBRP**  
INC.  
PERFORMANCE EXHAUST

July 10, 2017



## PLEASE READ BEFORE STARTING INSTALLATION

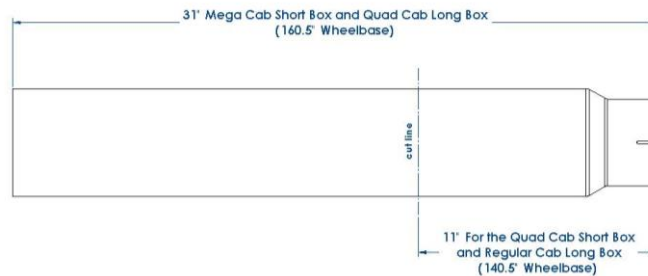
MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

## Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the clamps located behind the particulate filter and behind the muffler using a 15mm wrench or socket.
3. Remove the muffler and tail pipe from the OEM rubber hangers. Remove the stock exhaust from vehicle.

## Installation of MBRP Inc. Performance Exhaust:

1. The **4" to 5" Extension Pipe** provided is used for the Mega Cab short box (76.3" bed) or the Quad Cab long bed (98.3" bed). Slide a **4" Clamp** onto the **Extension Pipe**. For the Quad Cab short bed (76.3" bed) the **Extension Pipe** must be cut. Refer to Figure below.



2. Slide the **5" Hanger Clamp** onto the end of the **Extension Pipe**. Install the hangers into the existing OEM rubber insulators.
3. Install the **Over-Axle Pipe** from the rear of the truck, over the axle and attach to the **Extension Pipe** using the **5" Hanger Clamp**.
4. Install the **Tail Pipe** into the **Over-Axle pipe** using the **5" Clamp**. Slide the **Tail Pipe** hanger into the OEM rubber insulator.
5. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.
6. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.