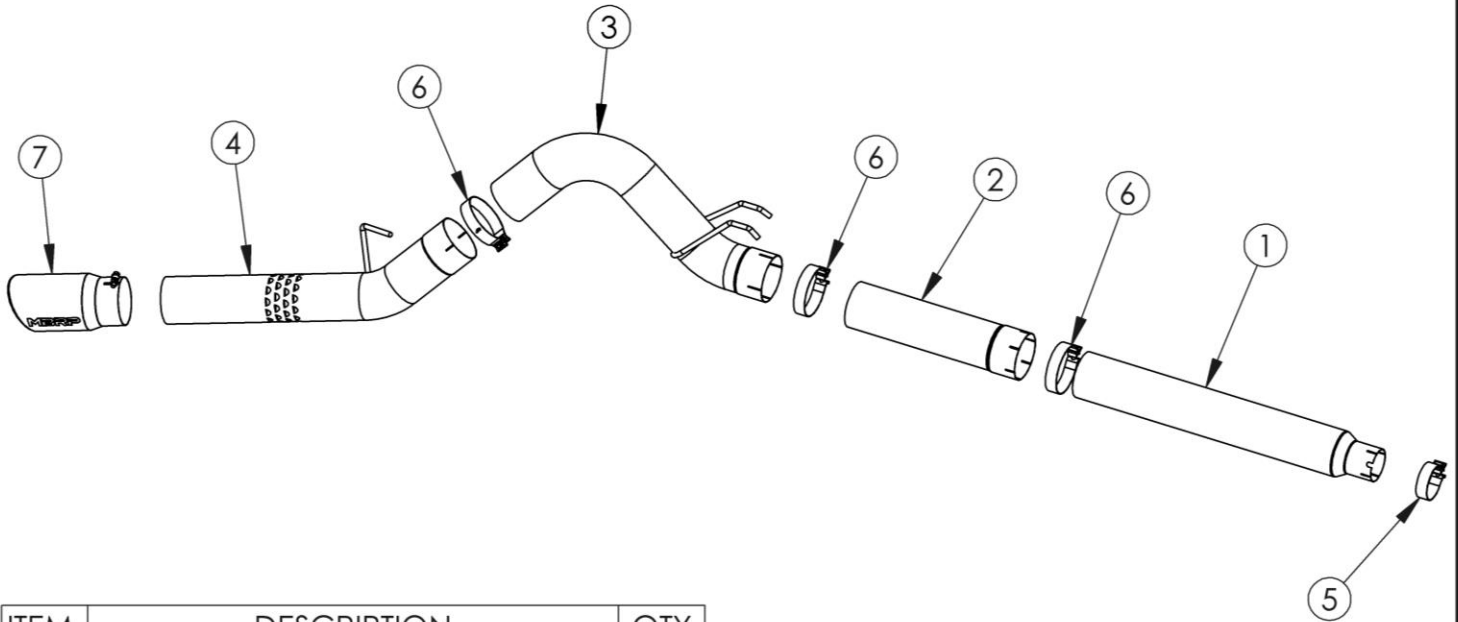


S62460

2008-2010 FORD F250/F350/F450,
6.4L POWERSTROKE, PARTICULATE FILTER
BACK, 5" SINGLE SIDE

MBRP®



ITEM	DESCRIPTION	QTY
1	3.5" TO 5" EXTENSION PIPE	2
2	MID PIPE	1
3	OVER-AXLE PIPE	1
4	TAIL PIPE	1
5	3.5" BAND CLAMP	1
6	5" BAND CLAMP	3
7	EXHAUST TIP	1

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Figure 1



Figure 2

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Loosen the nut on the band clamp located behind the particulate filter.

Refer to Figure 1.

3. Cut the exhaust as shown in **Figure 2**. Remove the muffler and tail pipe from the OEM rubber insulators. Remove from the vehicle.

Installation of MBRP Performance Exhaust:

1. The **3.5" to 5" Extension Pipe** provided is pre-cut for the Super Cab long bed configuration. Cut the **3.5" to 5" Extension Pipe** to length if required for the vehicle being installed to. **Refer to Figure 3** for measurements.

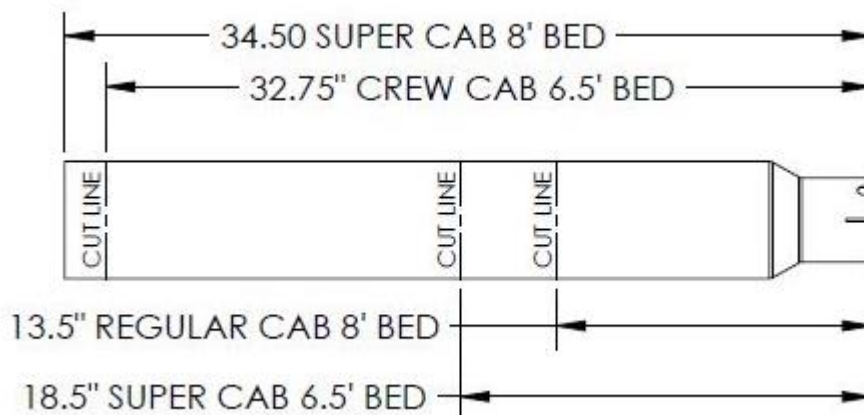


Figure 3

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Figure 4

2. Slide the **3.5" Clamp** over the **3.5" to 5" Extension Pipe** and install it to the particulate filter. **Refer to Figure 4.** Add the **Extension Pipe** and **5" Clamp** if installing on a Crew Cab long Bed.

3. Slide the **5" Clamp** onto the end of the **Over Axle Pipe** onto the **Extension Pipe**. Install the **Over Axle Pipe** hangers into the OEM rubber insulators. The clamp should remain loose enough for adjustability. **Refer to Figure 5.**

4. Slide the **Tail Pipe** onto the **Over Axle Pipe** using a **5" Clamp**.

5. Install and adjust the **Exhaust Tip** to suit.



Figure 5

6. Carefully align the system and tip. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust.

We know you will enjoy your purchase!