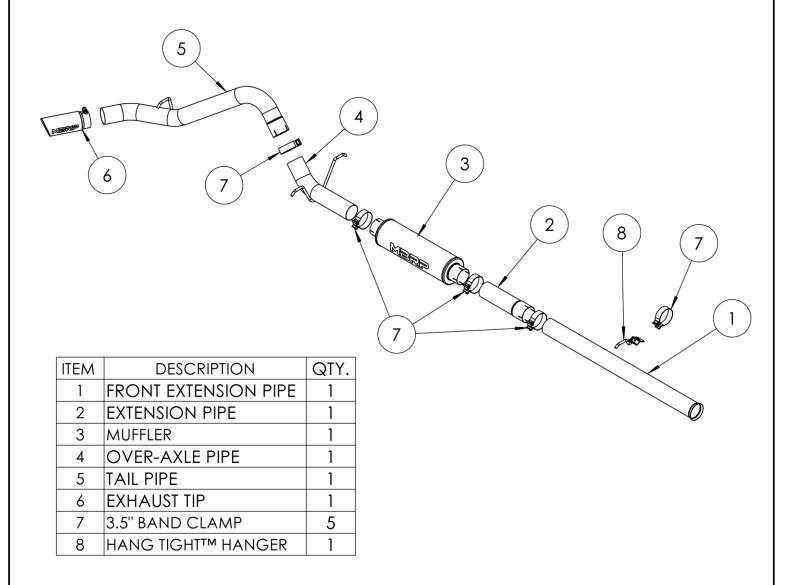
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2014-2018 CHEV/GMC 1500, 6.2L, EXTENDED CAB / CREW CAB, CAT BACK, 3.5" SINGLE SIDE, ONE-PIECE DRIVESHAFT ONLY





PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Figure 1



Figure 2



Figure 3



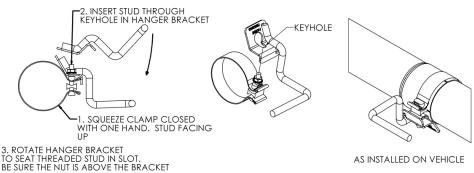
Figure 4

Removal of Stock System

- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
- 2. Remove the clamp after the catalytic converter and save the clamp for the installation. **Refer to Figure 1**.
- 3. The stock system can be carefully removed in one piece by lowering the spare tire or the tail pipe can be cut to clear the rear axle. **Refer to Figure 2 (Arrow)**.
- 4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle.

Installation of MBRP Performance Exhaust

- 1. Install the **Front Extension Pipe** to the existing flange using the clamp removed earlier. Leave the hardware loose enough for some adjustment. **Refer to Figure 3**.
- 2. Install the **Hang TightTM Hanger** onto a **3.5**" **Band Clamp** using the procedure shown below. (Hang TightTM Hanger not exactly as shown).



3. Slide the **Hang Tight**TM **Hanger** clamp assembly onto the rear of the **Front Extension Pipe** and install to the existing rubber insulator. Slide a **3.5**" **Clamp** onto the **Front Extension Pipe**.

On 153" wheelbase trucks (Crew Cab 6.5' box) install the **Extension Pipe** onto the rear of the **Front Extension Pipe** and slide an additional **3.5" Clamp** onto the **Extension Pipe**. **Refer to Figure 4**.

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4. Install the **Muffler** onto the **Extension Pipe** using a **3.5**" Clamp. **Refer to Figure 5**.

Figure 5



Figure 6



Figure 7



Figure 8



Figure 9

5. Slide a **3.5**" Clamp onto the Muffler and install the Over Axle Pipe into the Muffler. Attach the hangers to the factory rubber insulators. Refer to Figure 6.

6. Slide a **3.5**" Clamp over the Over Axle Pipe and install the Tail Pipe onto the Over Axle Pipe.

Refer to Figure 7.

- 7. Insert the tail pipe hanger into the factory rubber insulator and install the **Exhaust Tip** onto the **Tail Pipe**. **Refer to Figure 8 and 9**.
- 8. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Performance Exhaust system. We know you will enjoy your purchase.

S5086 © 01/21 PAGE 3 OF 3