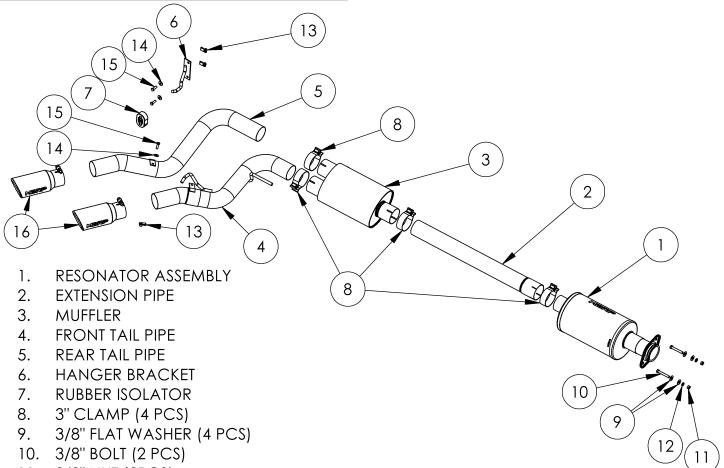
S5262

2015-2020 FORD F150, ALL, EXCL. REG CAB SHORT BOX, EXCL. FACTORY DUAL EXHAUST,

CAT-BACK, 3.0" DUAL PRE-AXLE, PASSENGER-SIDE, STREET PROFILE





- 11. 3/8" NUT (2PCS)
- 12. 3/8" LOCK WASHER (2PCS)
- 13. PANEL NUT (3PCS)
- 14. 5/16" FLAT WASHER (3 PCS)
- 15. 5/16" BOLT (3 PCS)
- 16. EXHAUST TIP (2 PCS)

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

S5262 © 04/21

PAGE 1 OF 3



Removal of Stock System:

- 1. Apply a penetrating lubricant liberally to all hangers and rubber isolators.
- 2. Loosen the factory clamp in front of the muffler.
- 3. Loosen the factory extension pipe flange bolts.

Refer to Figure 1.

4. Rotate the factory extension pipe to release the factory muffler inlet locking boss.

Refer to Figure 2.

- 5. Remove the factory muffler assembly from the hangers and remove from the vehicle.
- 6. Remove the factory extension pipe bolts and remove the factory extension pipe from the vehicle.

Installation of MBRP Ltd. Performance Exhaust:

1. Determine the overall length of the **Extension Pipe** and cut to length. **Refer to Figure 3**.

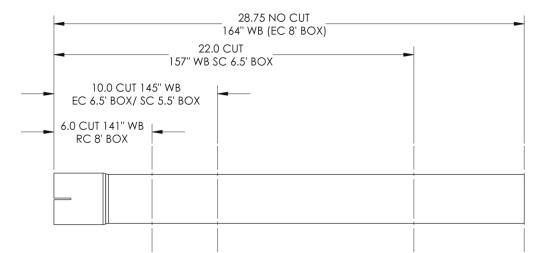


Figure 3.

2. Loosely install the **Resonator Assembly** using the supplied **3/8**" **Hardware**.

Refer to Figure 4.

3. Install the **Hanger Bracket** onto the outside of the passenger-side frame, in front of the leaf spring eye, using two **Panel Nuts**, two **5/16**" **Flat Washers**, and two **5/16**" **Bolts**. A Super Crew model is shown. **Refer to Figures 5 and 6.**



Figure 1



Figure 2



Figure 4



Figure 5



Figure 6





Figure 7



Figure 8



Figure 9



Figure 10



Figure 11

- 4. Using a **3" Clamp**, loosely install the **Extension Pipe** onto the **Resonator Assembly**.
- 5. Using a **3"** Clamp, loosely install the **Muffler** onto the **Extension Pipe** at approximately a 30-degree angle.

Refer to Figure 8.

- 6. Install the **Rubber Isolator** onto the **Hanger Bracket** and **Front Tail Pipe**. **Refer to Figure 7.**
- 7. Using a **3" Clamp**, install the **Front Tail Pipe** into the **Muffler** and into the factory isolator.

Refer to Figure 8 (EcoBoost) or Figure 9 (5.0L).

8. Using a **3"** Clamp, install the **Rear Tail Pipe** into the **Muffler**, keeping the mounting tab above the **Front Tail Pipe** mounting tab and attaching with the supplied **5/16" Bolt**, **Washer** and **Panel Nut**.

Refer to Figure 10 and Page 1.

- 9. Install the **Exhaust Tips** and adjust to your liking. **Refer to Figure 11.**
- 10. Align the exhaust as required. Check along the whole length of the exhaust system all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance.
- 11. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 Nm) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP Ltd**. performance exhaust system. We know you will enjoy your purchase.