



MBRP Muffler Installation Instructions

103113

96-98	583-670 MXZ
97-99	583-670 FORMULA
96-99	583-670 SUMMIT

1. Remove springs fastening stock muffler to frame and exhaust pipe. (Set springs safely aside so they can be reused)
2. Remove stock muffler.
3. Insert the provided washer below the rubber mount. Place the MBRP mufflers lower bracket over the rubber mount.
4. Align inlet pipe of MBRP Muffler with pipe chamber.
5. Install the provided angle tab (allows for all springs to be reused)
6. Using stock springs, fasten the MBRP muffler using tabs on inlet pipe.
7. Using metal tape provided, tape belly pan side close to MBRP muffler for added heat protection.

NOTE: To avoid exhaust leaks use high heat silicone to seal all connections between expansion chambers and muffler. Monitor for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.