



MBRP Muffler Installation Instructions

1100114

1995	583- 670 Formula SS - Z-Summit & STX
1996	583-670 Formula SS - Z & STX
1997	670 Formula SS

1. Remove springs fastening stock muffler to frame and exhaust pipe. (Set springs safely aside so they can be reused)
2. Remove stock muffler.
3. Remove 10mm nut on right rear molding stud and install provided angle bracket. Use stock nut to fasten bracket.
4. Install MBRP muffler, placing its outlet through the stock exit in the belly pan.
5. Using stock springs, fasten the MBRP muffler using tabs on inlet pipe and muffler body.(Ensure that the spring is installed from the top of the MBRP muffler down to the new bracket previously installed in step 3)

NOTE: To avoid exhaust leaks use high heat silicone to seal all connections between expansion chambers and muffler. Monitor for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.