

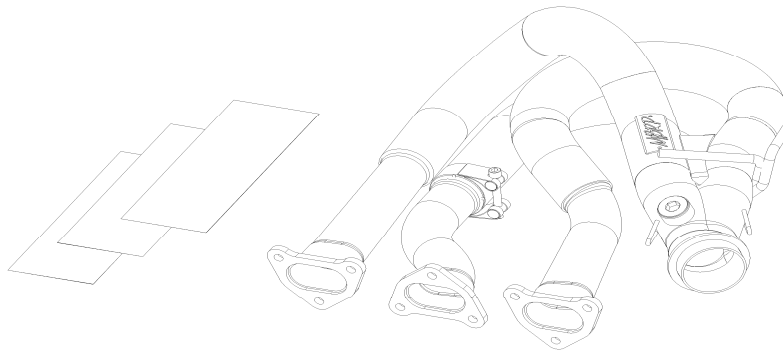


MBRP Header Installation Instructions

1250700

2009-2012 Rev XR 1200

1. Remove springs fastening stock muffler to frame and exhaust pipe. (Set springs safely aside so they can be reused)
2. Remove stock muffler.
3. Remove stock mid pipe and header pipe from machine. Re-install stock muffler in its original location.
4. Install stock header gasket back on to studs if it pulled off, and loosely install mid pipe of the MBRP header assembly.
5. Install MBRP header assembly, ensuring clamp is on middle pipe.
6. Align MBRP header pipe outlet with stock muffler and fasten using stock springs.
7. Remove stock hanger bracket from the front of the sled. Install hanger bracket on the provided hanger on the MBRP header pipe, and then fasten hanger to sled. Using the stock stud that aligns with hanger bracket brace.
8. Install the heat tape on the bottom side of the air box for added heat protection.



NOTE: To avoid exhaust leaks use high heat silicone to seal all connections between expansion chambers and muffler. Monitor for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.