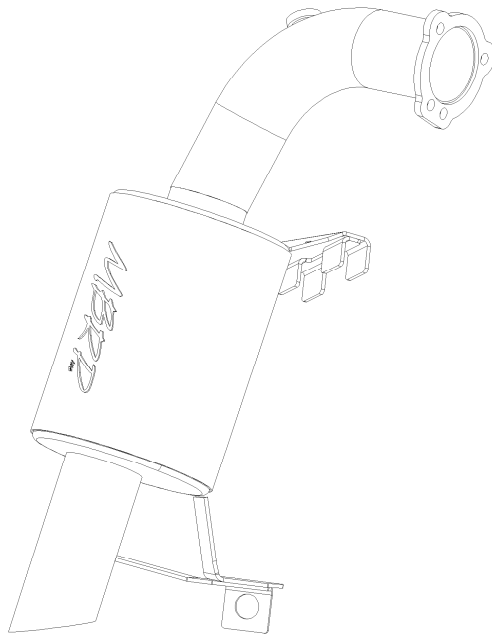




## **MBRP Muffler Installation Instructions**

**229T610      2012-2014 Pro Cross/ Pro Climb 1100 Turbo**

1. Remove the O<sub>2</sub> Sensor from the existing exhaust pipe.
2. Remove the bolts attaching the muffler to the turbo downpipe (set bolts safely aside so they can be reused).
3. Remove stock muffler from belly pan. Be careful not to damage the gasket at the muffler inlet.
4. Remove rubber bushings from stock muffler and transfer onto MBRP muffler.
5. Install the MBRP muffler in the same location as the original equipment. Reuse the stock gasket between the turbo downpipe and the muffler inlet. If the gasket has been damaged, contact your local dealer for a replacement. Reuse the stock hardware to secure the muffler to the turbo downpipe.
6. Install the stock O<sub>2</sub> sensor into the provided bung on the MBRP muffler.



**CAUTION: DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.