

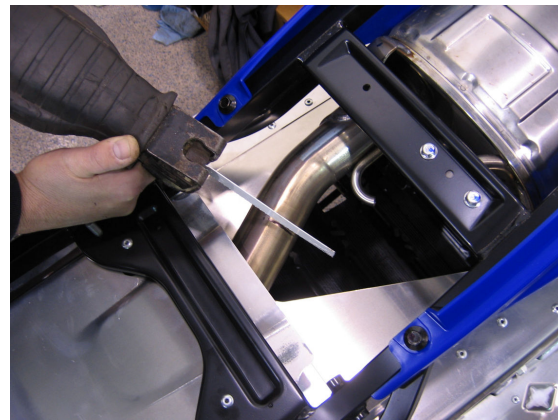


MBRP Muffler Installation Instructions

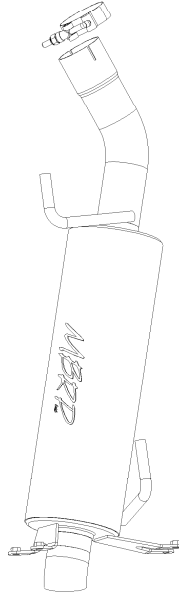
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2007-2012 Yamaha Phazer all Modals

1. Seat Removal:
 - a. Remove bolts fastening seat(2x10mm)
 - b. Lift seat off machine
2. Remove rear plastic cover over the stock muffler tip.(4x5mm Allen bolts)
3. Cut stock exhaust pipe using a reciprocating saw (Sawzall) or hack saw 7.25" forward from the stock muffler location. (See Pictures)



4. Remove front muffler hanger (2x10mm) and pull stock muffler out the rear of sled.
5. Place band clamp on MBRP muffler front pipe and install the front hanger off the stock muffler onto the MBRP muffler.
6. Apply a thin layer of high heat silicone to both the inside of the MBRP muffler and outside of the remaining stock exhaust pipe.
7. From rear of sled slide MBRP muffler in to place, ensure the MBRP muffler hangers are mounted through the rear brackets.
8. Reconnect the front hanger (2x10mm)
9. Tighten band clamp over slip joint
10. Reinstall rear plastic exhaust cover and bolt seat back on to sled.



To avoid exhaust leaks use high heat silicone to seal all connections between expansion chambers and muffler. Monitor for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.